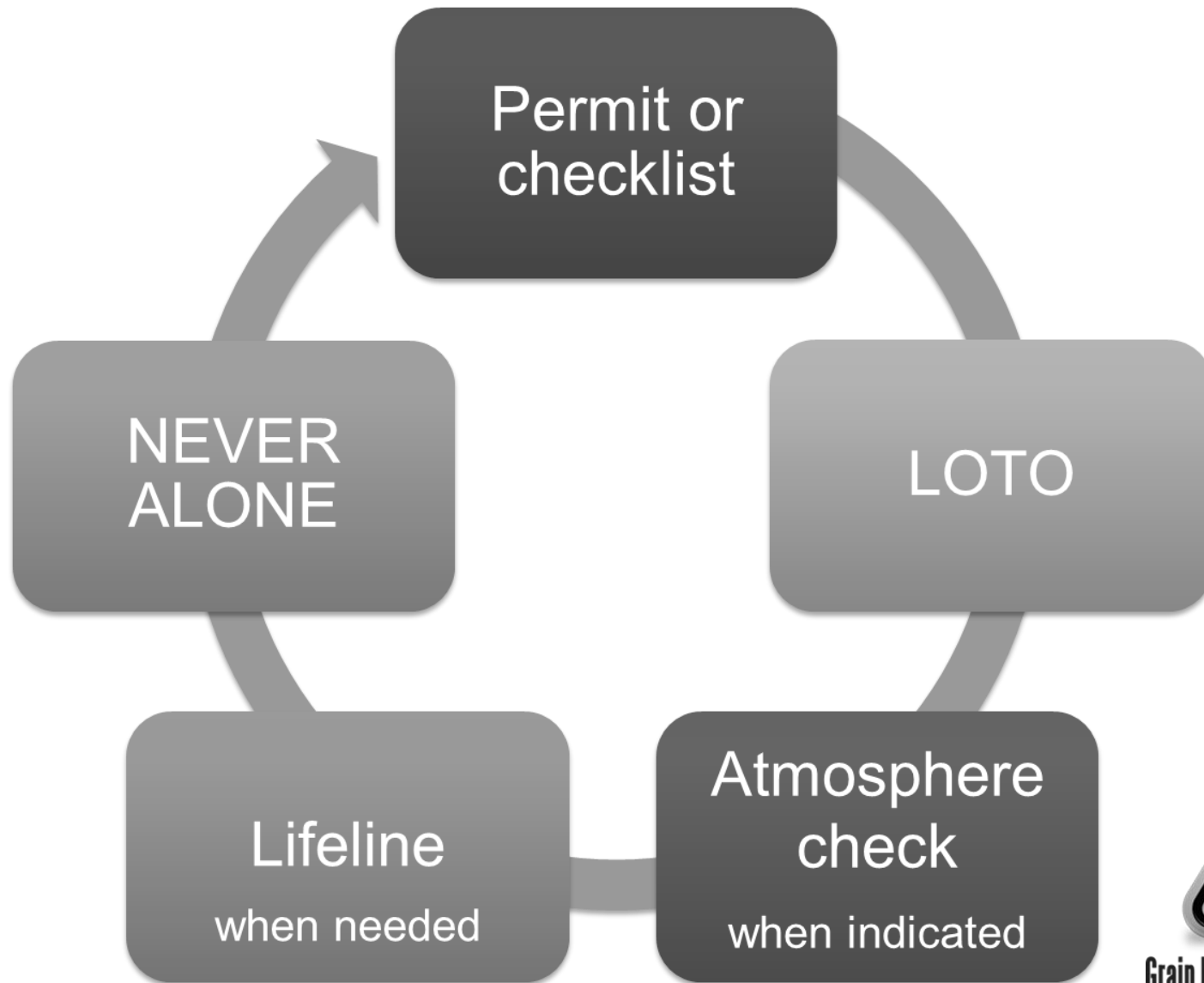


# Safe Entry – 5 critical steps



Grain Handling Safety Coalition  
[www.grainsafety.org](http://www.grainsafety.org)