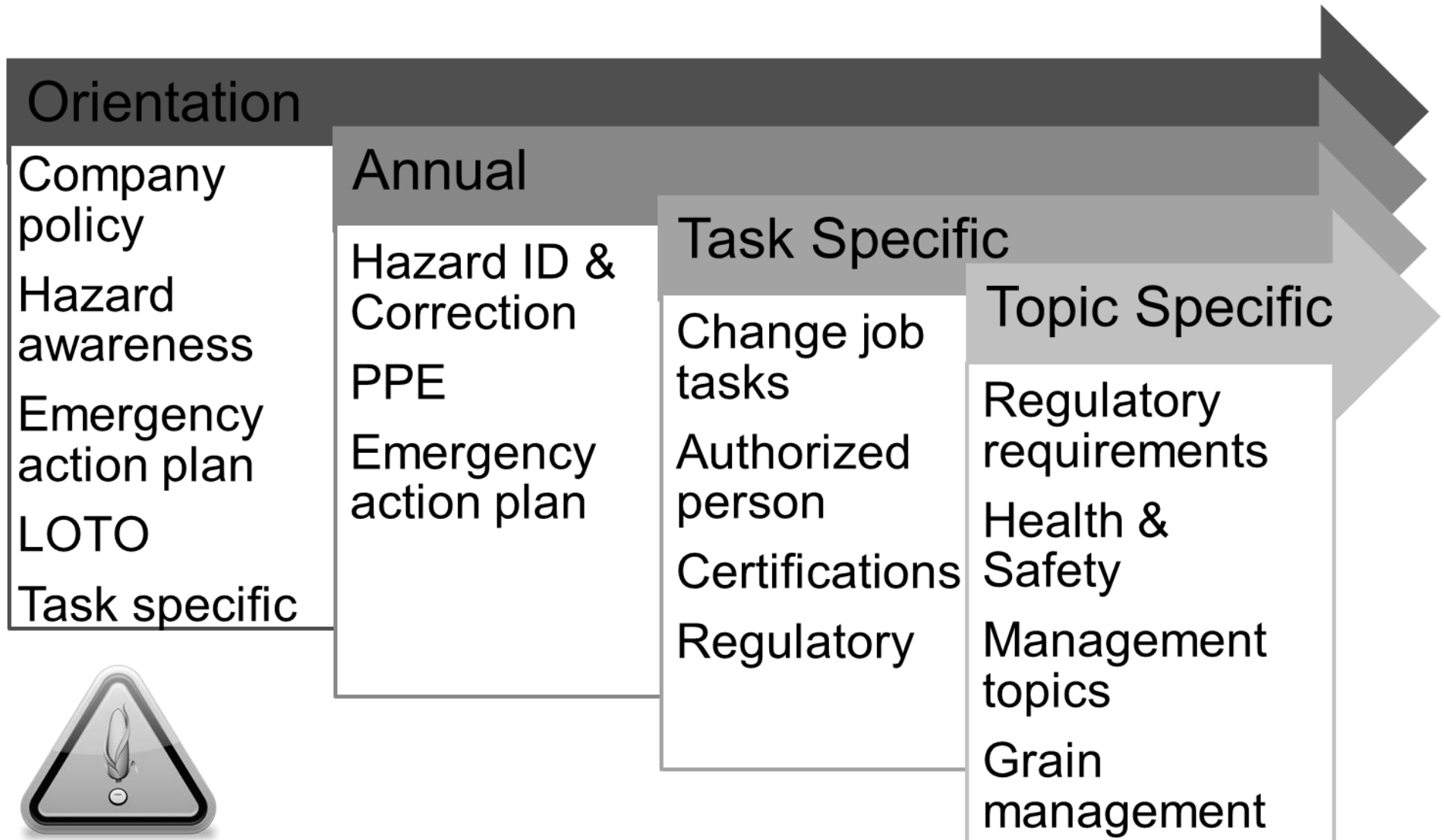


# Employee Training Guide



**Grain Handling Safety Coalition**  
[www.grainsafety.org](http://www.grainsafety.org)

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