“BEST PRACTICE” PREVENTION STRATEGIES

1. ENTRAPMENT/ENGULFMENT – BEST PRACTICES
   - **ALWAYS** lockout and tag out unloading equipment before entering a bin.
   - **NEVER** work alone in a bin. Have someone watching who can call for help.
   - **ALWAYS** wear a harness and lifeline. Do NOT “walk down the grain”.

2. FALLS – BEST PRACTICES
   - Use fall protection for heights over 4 feet – either restraint or fall arrest systems.
   - 3-4-1 Triangle for ladders - Extend ladder 3 feet above surface; For every 4 feet of height, place ladder 1 foot away from surface.

3. ENTANGLEMENT – BEST PRACTICES
   - If it moves – guard it! Use AUTO – Around, Under, Through, Over.
   - **ALWAYS** Lock out/Tag out all equipment before working on it.

4. ELECTRICAL –BEST PRACTICES
   - Lower augers, pole, ladders, etc. to avoid hitting overhead power lines.
   - Use Lock Out/Tag Out before service or maintenance.

5. STRUCK BY (falling/thrown objects, vehicles, machines) – BEST PRACTICES
   - Wear PPE - hardhat, steel toed footwear.
   - Secure overhead objects & transport tools in secure manner.
   - Block & Lock. Block tires & raised beds. Lock vehicles, hydraulics, mechanisms.

6. DUST EXPLOSIONS – BEST PRACTICES
   - Limit all ignition sources & control the fire elements.
   - Perform maintenance and housekeeping regularly.

Safety does not have to be complicated or costly.
It just needs to be done!

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