SAFE BIN ENTRY PROCESS

Plan & train
- Policy
- Reduce need for entry

Understand Need or Reason for Entry

Explore Alternatives to Entry

Pre-entry Meeting
- Tasks
- PPE, tools

Complete Bin Entry Permit
- LOTO
- Assess/correct hazards

Make Decision to Enter
- Side vs top
- Prepare

Perform Bin Entry
- Observer
- Reassess hazards
- Complete task

Complete Entry

Grain Handling Safety Coalition
www.grainsafety.org

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