

### **GRAIN BIN ENTRY HAZARDS**

#### **FACTS:**

- When an auger starts you have 2-3 seconds to react
- After 4-5 seconds in flowing grain you are trapped
- · After 22 seconds you are completely covered

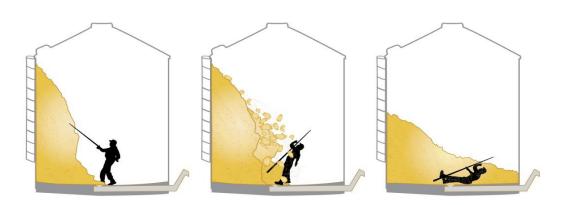
## Flowing Grain



#### **Bridged Grain**



# Avalanched Grain



NEVER enter grain bins when flowing/bridged grain is present!

ALWAYS keep your head above the grain!