



Grain Handling Safety Coalition

# GRAIN BIN ENTRY HAZARDS

## FACTS:

- When an auger starts you have 2-3 seconds to react
- After 4-5 seconds in flowing grain you are trapped
- After 22 seconds you are completely covered

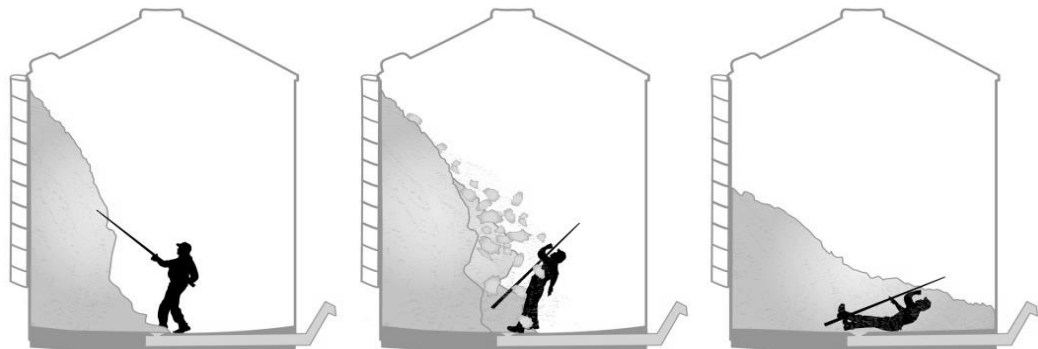
### Flowing Grain



### Bridged Grain



### Avalanched Grain



**NEVER** enter grain bins when flowing/bridged grain is present!

**ALWAYS** keep your head above the grain!