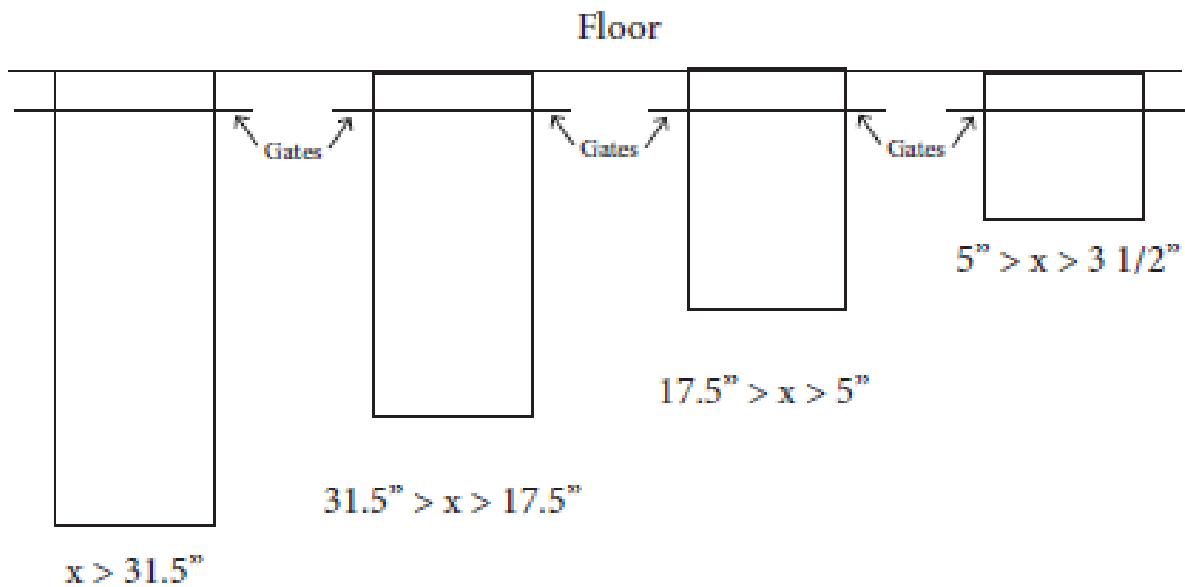
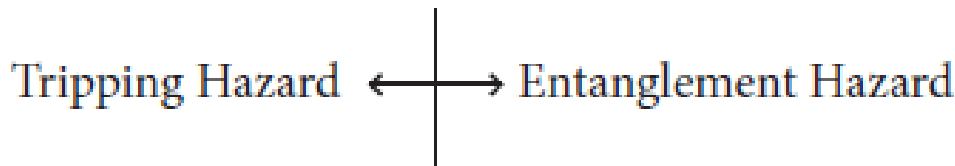
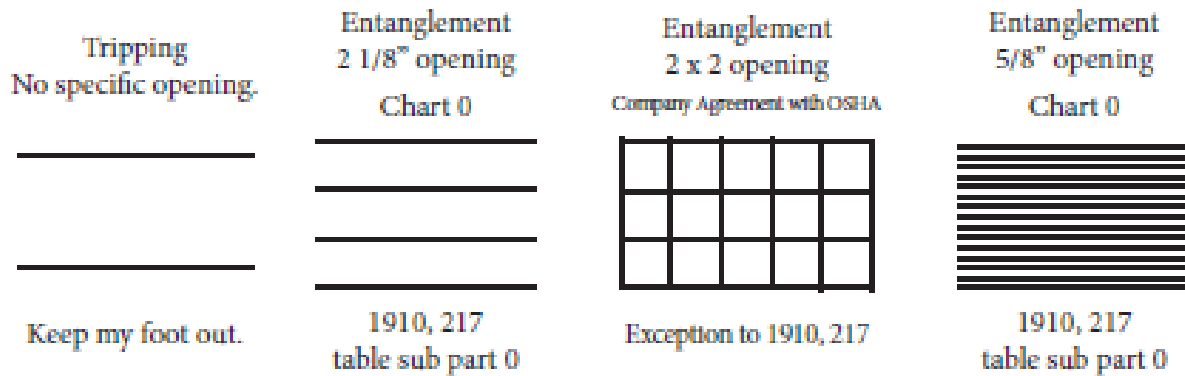


# Sump Opening Guarding Guidelines



$x$  = distance from grain floor to auger flights or conveyor paddle.

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This is **NOT** an OSHA document. It is intended as an illustrated resource guide. Guards should follow OSHA regulation 1910 Subpart O (1910.217).